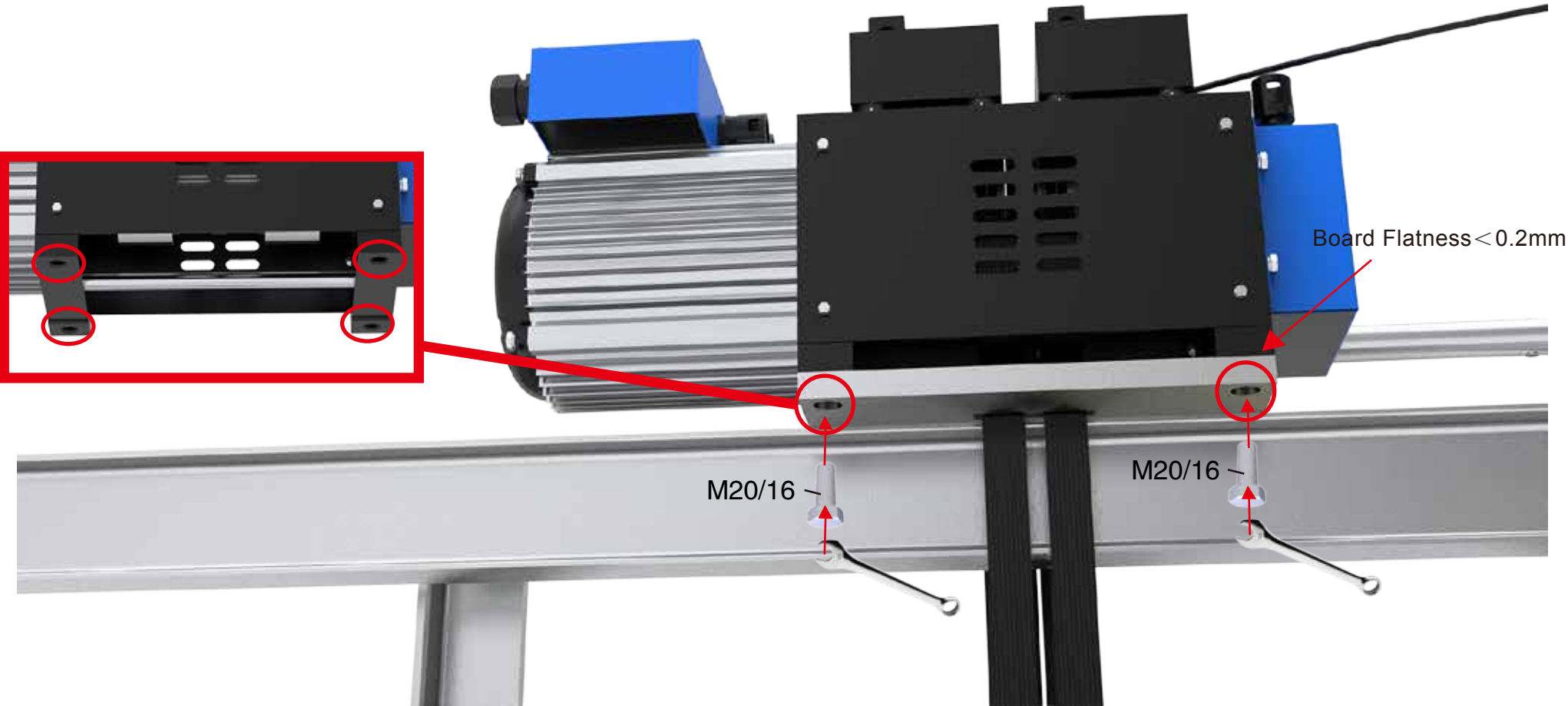


# Traction machine mounting screw installation instruction



The traction machine bottom fix should use strength grade no less than 8.8 Grade Bolt, M20 for GDB132 series, M16 for GDB112 series. Wrench/Spanner's fastening torque should be 480N.M for M20 Bolt, and 240N.M for M16 Bolt.

Type	Td ( N.m )	Bolt specification	No	Strength grade	Supported thread screw depth(mm)
GDB112	240	M16	4	Min 8.8 grade	25
GDB132	480	M20	4	Min 8.8 grade	32