

# Guide Wheel&Counter Pulley Installation Instruction

## Guide Wheel

XP - GWB3XX

XP

Series No

- GW

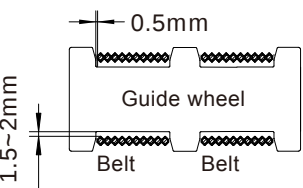
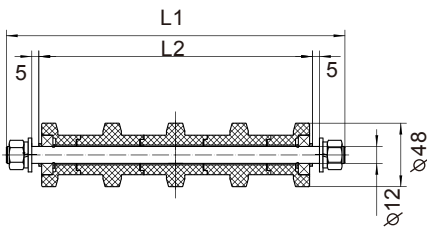
Guide Wheel

B3

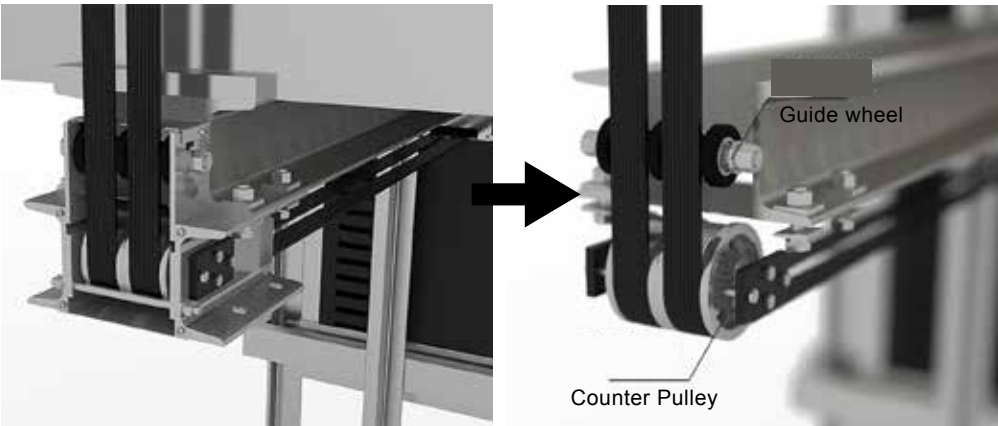
Belt Number

XX

Special Code



| PART NO. | Belt No. | L1  | L2  |
|----------|----------|-----|-----|
| XP-GW B2 | 2        | 150 | 104 |
| XP-GW B3 | 3        | 195 | 149 |
| XP-GW B4 | 4        | 240 | 194 |
| XP-GW B5 | 5        | 285 | 239 |
| XP-GW B6 | 6        | 330 | 284 |



## Counter Pulley

XP - CP132B3XX

XP - CP

Series No Counter Pulley

132

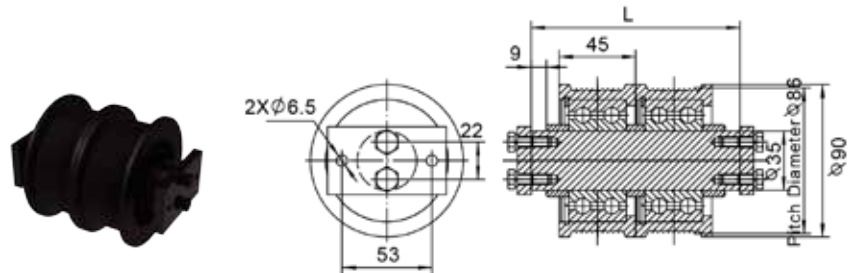
Counter pulley  
external Dia

B3

Belt Number

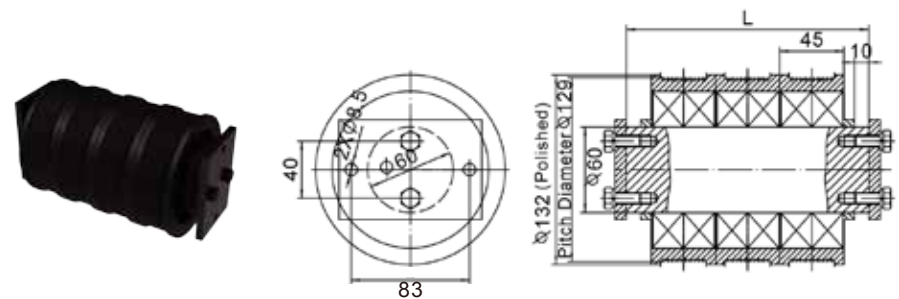
XX

Special Code



Counter Pulley Set - 112 Series

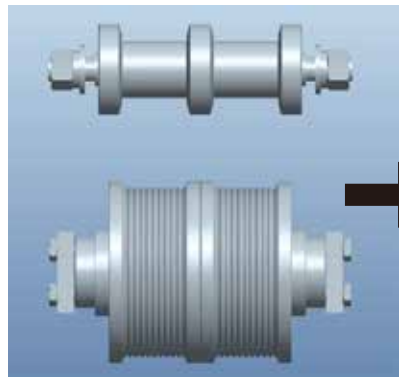
| PART NO.    | QTY | L   |
|-------------|-----|-----|
| XP-CP 90 B2 | 2   | 123 |
| XP-CP 90 B3 | 3   | 168 |



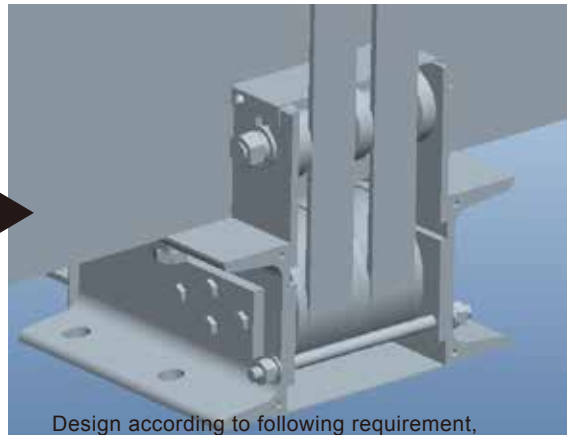
Counter Pulley Set - 132 Series

| PART NO.     | QTY | L   |
|--------------|-----|-----|
| XP-CP 132 B2 | 2   | 125 |
| XP-CP 132 B3 | 3   | 170 |
| XP-CP 132 B4 | 4   | 215 |
| XP-CP 132 B5 | 5   | 260 |
| XP-CP 132 B6 | 6   | 305 |

## Cabin Side



Counter Pulley Side  
1.5-2mm



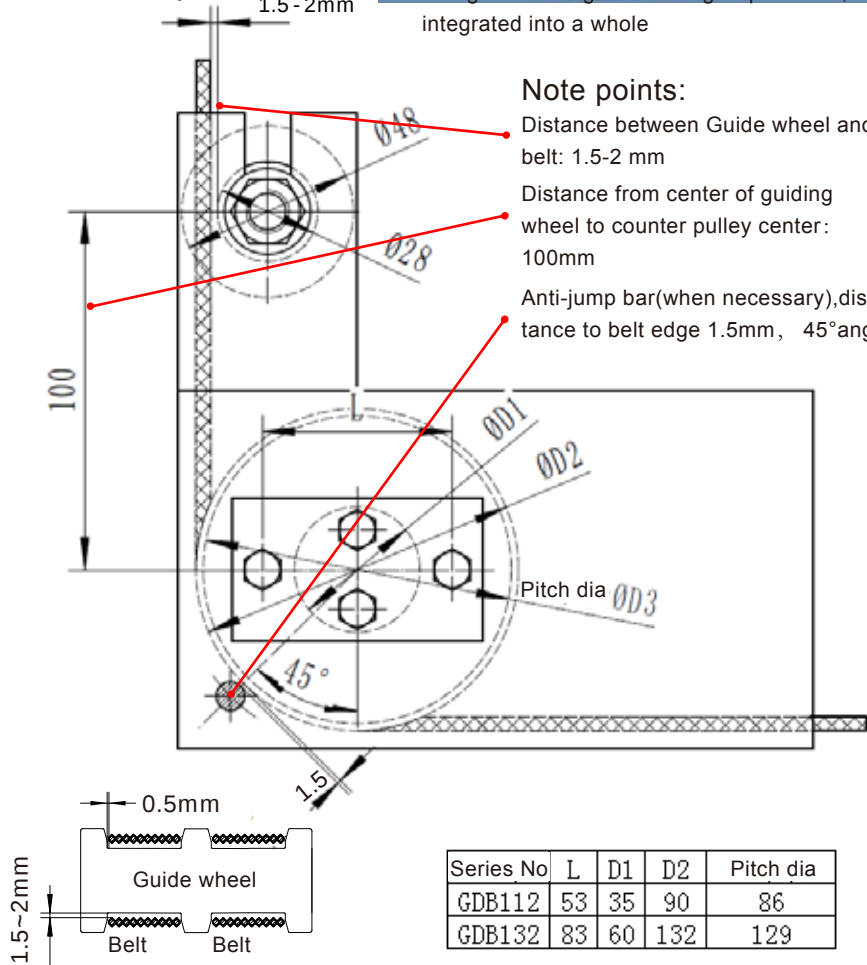
Design according to following requirement,  
integrated into a whole

### Note points:

Distance between Guide wheel and  
belt: 1.5-2 mm

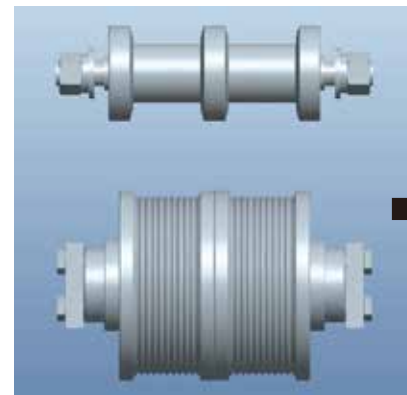
Distance from center of guiding  
wheel to counter pulley center:  
100mm

Anti-jump bar(when necessary),dis-  
tance to belt edge 1.5mm, 45°angle

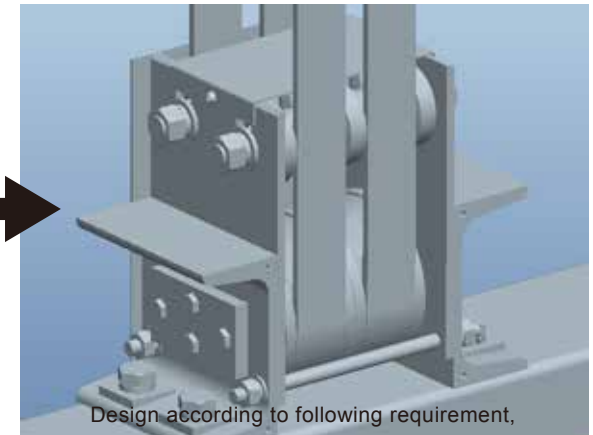


| Series No | L  | D1 | D2  | Pitch dia |
|-----------|----|----|-----|-----------|
| GDB112    | 53 | 35 | 90  | 86        |
| GDB132    | 83 | 60 | 132 | 129       |

## Counter Weight Side



Counter Pulley Side



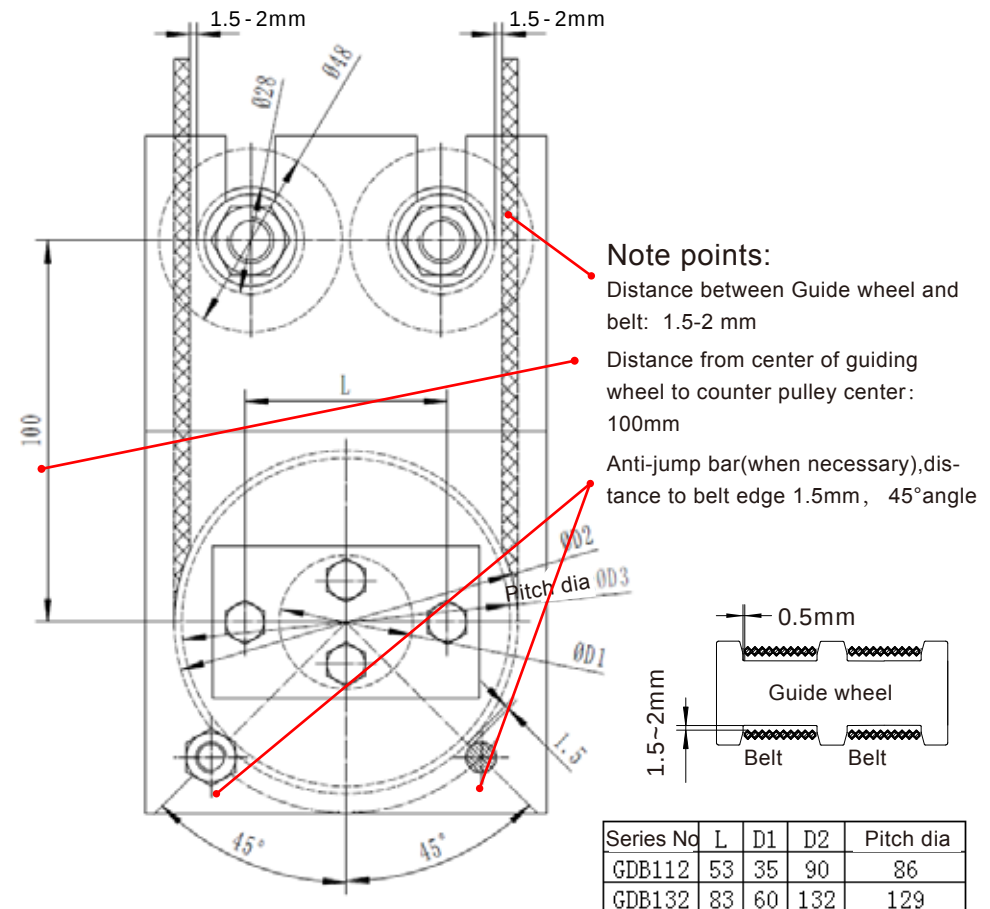
Design according to following requirement,  
integrated into a whole

### Note points:

Distance between Guide wheel and  
belt: 1.5-2 mm

Distance from center of guiding  
wheel to counter pulley center:  
100mm

Anti-jump bar(when necessary),dis-  
tance to belt edge 1.5mm, 45°angle



| Series No | L  | D1 | D2  | Pitch dia |
|-----------|----|----|-----|-----------|
| GDB112    | 53 | 35 | 90  | 86        |
| GDB132    | 83 | 60 | 132 | 129       |